

Attorney Docket No. 031599/270573

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, mailing address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

STACKABLE WINDING CORE AND METHOD OF MAKING SAME,

the specification of which

is attached hereto

OR

was filed on _____ as United States Application No. or PCT International Application Number _____ and was amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b) of any foreign application(s) for patent, inventor's or plant breeder's rights certificate(s), or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s), or any PCT International application having a filing date before that of the application on which priority is claimed.

| Prior Foreign Application Number(s) | Country | Foreign Filing Date (MM/DD/YYYY) | Priority Not Claimed | Certified Copy Attached? | |
|-------------------------------------|---------|----------------------------------|--------------------------|--------------------------|--------------------------|
| | | | | Yes | No |
| None | | | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| | | | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY: As a named inventor, I hereby appoint the practitioners associated with the Customer Number provided below to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and direct that all correspondence be addressed to that Customer Number:

Customer Number 00826

Direct telephone calls to: Donald M. Hill, Jr.
Registration No. 40,646
Tel Charlotte Office (704) 444-1000
Fax Charlotte Office (704) 444-1111

Full name of (first/sole) inventor: Angela Adams

Inventor's
Signature: Oryk Adams Date: March 3, 2004
P.O. Box 1000, Hinsdale, IL 60521-1000

Residence: Hartsville, South Carolina

Citizenship: United States of America

Mailing Address: 343 Winners Circle
Hartsville, South Carolina 29550

Full name of second inventor: Clifford A. Bellum

Inventor's
Signature: Clifford A. Bellan Date: March 3, 2004

Residence: Hartsville, South Carolina

Citizenship: United States of America

Relationship: United States of America
Mailing Address: 307 Warner Drive
Hartsville, South Carolina 29550

Full name of third inventor: Wim van de Camp

Inventor's Signature:  Date: March 3, 2004

Residence: ~~Hartsville, South Carolina~~ Hartsville, South Carolina

Citizenship: The Netherlands

Mailing Address: 919 Red Maple Court
Hartsville, South Carolina 29550